



TECHNICAL DATA SHEET

CPP 0220 - 2K PREMIUM UHS COMPLIANT CLEARCOAT

DESCRIPTION

2K PREMIUM UHS COMPLIANT CLEARCOAT is a top quality, 2 pack acrylic clear, suitable for air-drying or stoving, which gives a brilliant and durable gloss to various types of basecoat. It has excellent application properties, is quick drying, has good chemical resistance and is easy to polish. It may be used where small areas or complete vehicles are to be painted.

This 2 pack clear lacquer is the ideal product for the fast throughput bodyshop.

HARDENER

2K UHS HARDENER **is** generally recommended.

2K UHS FAST HARDENER may also be used. It is particularly suitable for fast air dry work and low bake panel repairs. See Technical Data Sheet reference no. 0306 for more details.

MIXING

Mix by volume 2 parts of 2K PREMIUM UHS COMPLIANT CLEARCOAT : 1 part 2K UHS HARDENER.

SPRAY PRESSURE

30 PSI (2 BAR) at the gun.

GUN SET-UP

1.2.-1.4 nozzle compliant spray gun.

APPLICATION

Apply a half spray pass followed by one full coat without flash off.

POT LIFE

Approximately 1 - 2 hours when using normal hardener combinations.

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DRYING

Air drying.

Overnight at 18-22 °c

Baking

45 minutes at 60°C (panel temperature).

30 minutes at 80°C (panel temperature).

Infra- Red

To drier manufacturers specification

REWORKING

After cooling following the above baking schedule, defects and runs can be removed using P1500 Wet or Dry. The paint surface can then be polished using a fine polishing paste or an ammonia-free compound.

FLASH-POINT

22 - 32°C

VOC (2004/42/EC)

The VOC content of this product in ready for use form is maximum 420 g/l

HEALTH AND SAFETY

Please refer to Health and Safety Data Sheet, reference no. HSD 0220.

NOTE

This data relates only to the product designated herein and does not apply to use in combination with any other materials or in any other process.

The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.

Our product range is under continuous development and therefore products and specifications are subject to change without notice.

This product is for professional use only.

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