

<b>URKI-LAC</b> NITRO SYNTHETIC ENAMEL
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**URKI-SYSTEM**  
 CONVERTER: 6301 / CONV U-LAC  
 RELATION PASTE / CONV.: 18/82 V. (25/75 weight)

Edition: 020 2011/11  
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### APPLICATION

#### "USE ONLY IN INDUSTRIAL FACILITIES"

Suitable for industrial application, labelling, wood decoration, etc.  
 Outstands for its excellent filling power, levelling, quick drying and handling, color stability and gloss.

### PHYSICAL PROPERTIES

Density at 20°C (g/cc)	1,00 - 1,20
Grinding Fineness (μ)	5 - 10
Supply viscosity at 20°C	70 - 75 KU (Stormer)
%Solids content (weigh / volume)	40 - 50 % weight; 31 - 35 % volume.
V.O.C. (g/l)	605
Type of product	Nitrosynthetic
Colour	URKI-SYSTEM

### SURFACE PREPARATION

-Steel: The surfaces to be painted, throughly degreased, have to be primed with F-286/2 EPOXY SHOP-PRIMER.  
 -Wood: Ground with Nitro Pore Covering Ground or even better with 2 K Polyurethane Pore Covering Ground applying either 1 or 2 coats depending on surface condition. Carefully sand before lacquering.

### APPLICATION INSTRUCTIONS



20-25"  
 FORD nº 4



URKISOL 500  
 65-75 %



30-40 my



Touch Free 10'  
 Tack Free 30'

### FEATURES OF DRY FILM

Theoretical yield (m <sup>2</sup> /l)	9 - 10 (35 my)
Gloss 60°-60°	75 - 85 %
Second layer	24 h.

Mixing (weight) with U-Lac/Sat Converter intermediate gloss range can be obtained.

URKI-LAC	80	60	40	20
URKI-LAC SAT	20	40	60	80
Gloss 60°-60°	60-70	50-55	35-40	25-30

The values shown in the table are for guidance only.

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended.  
 Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.