

**URKI-FLEET**  
HIGH GLOSS URETHANE ENAMEL

URKI-SYSTEM  
CONVERTER: 6723/CONV U-FLEET  
RELATION PASTE/CONV.: 25/75 weight

### APPLICATION

High quality enamel for the painting of industrial vehicles, agricultural and road work machinery, etc. Quick drying, excellent gloss and body. Repaintable during the drying phase, allows for hot application and in cabin drying.

### PHYSICAL PROPERTIES

Density at 20°C	0,96 - 1,20
Fineness of grind	5-10 my
Supply Viscosity at 20°C	90-100 KU (Stormer)
Solids content	56 - 67 % weight; 47 - 51 % vol.
V.O.C.	< 420 gr/l
Type of product	Urethane Alkyde
Colour	s/m URKI-SYSTEM

### SURFACE PREPARATION

- Steel and Iron: deroxidise and degrease thoroughly and apply one or two coats of F-29 Primer.

### APPLICATION INSTRUCTIONS

Brush: only for small surfaces or touch up repairs.

Spray gun: first apply a light coat then a heavier one after 10-15 min.

For hot application, dilute with 15 % of Urkisol-170, heating to 50-60°C. Apply only one heavy coat.

When inducted drying, allow for solvents evaporation for 30 min. prior to drying.



20-25 "  
Ford nº 4



Urkisol-222  
5-10 %



Urkisol-170 or 300  
30-40 %



35-45 my  
15-30' between  
coats



Touch free 1,5 h.  
Dry 4-4,5 h.  
Cabin 45/80°C

### FEATURES OF DRY FILM

Theoretical yield	11 - 13 m <sup>2</sup> /l. (40 my)
Gloss 60°-60°	90-95 %
Second layer	24 h.

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures of between 5 and 30 °C are recommended.

Can life: at least 12 months from date of manufacturing. Consult our Technical Department once best before date has expired.